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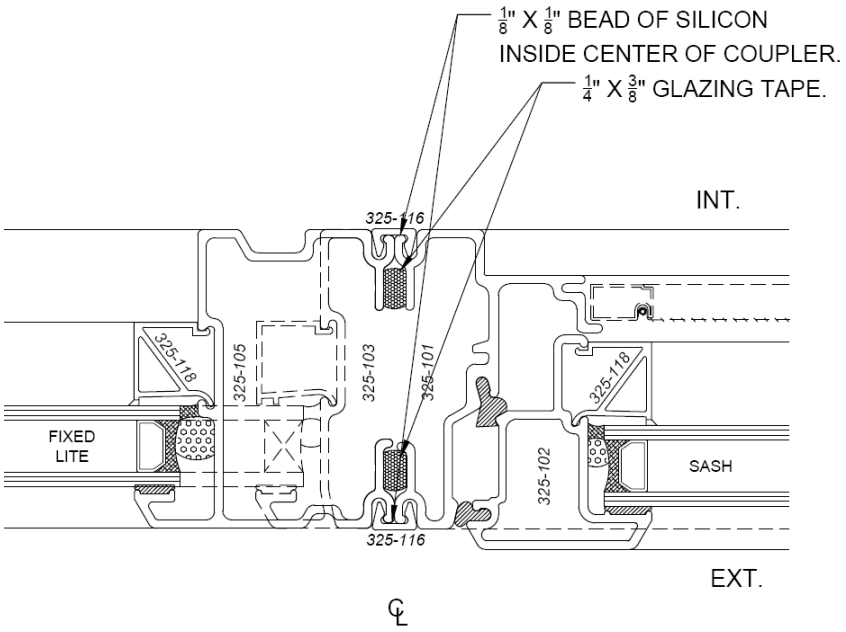

COUPLED MULLION: WIDE FIXED / SASH

PREPARATION

A) Ensure frame surfaces where glazing tapes would be adhering to are free of dirt, oil, etc.
B) Peel off glazing tape protection films.

COUPLING

A) Carefully align both couplers (325-101 and 325-103) before pressing them together.
B) Install 1/8” x 1/8” bead of silicone sealant (DOW 791 or 795) along interior of coupler channels (325-116).

Install coupler channels along coupler joints as shown in diagram. Use a sand hammer to pound the channels into place. Note that using other types of hammers/mallets have resulted in damages to the fiberglass channels and frames.