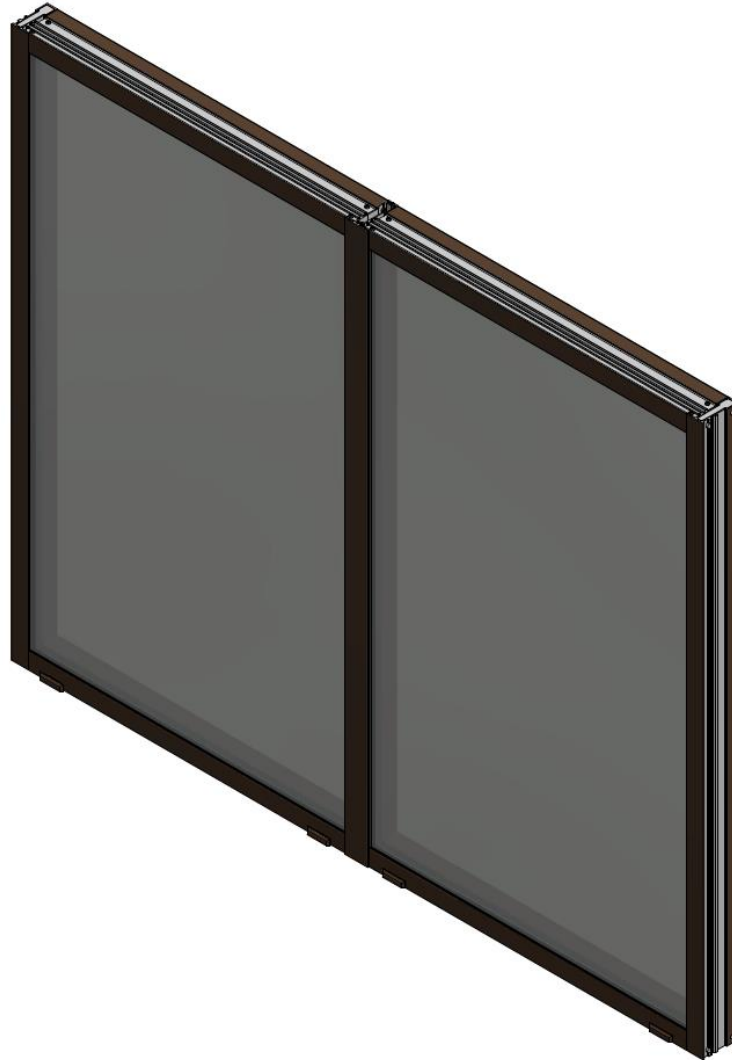


# 400 SERIES COUPLING INSTRUCTIONS

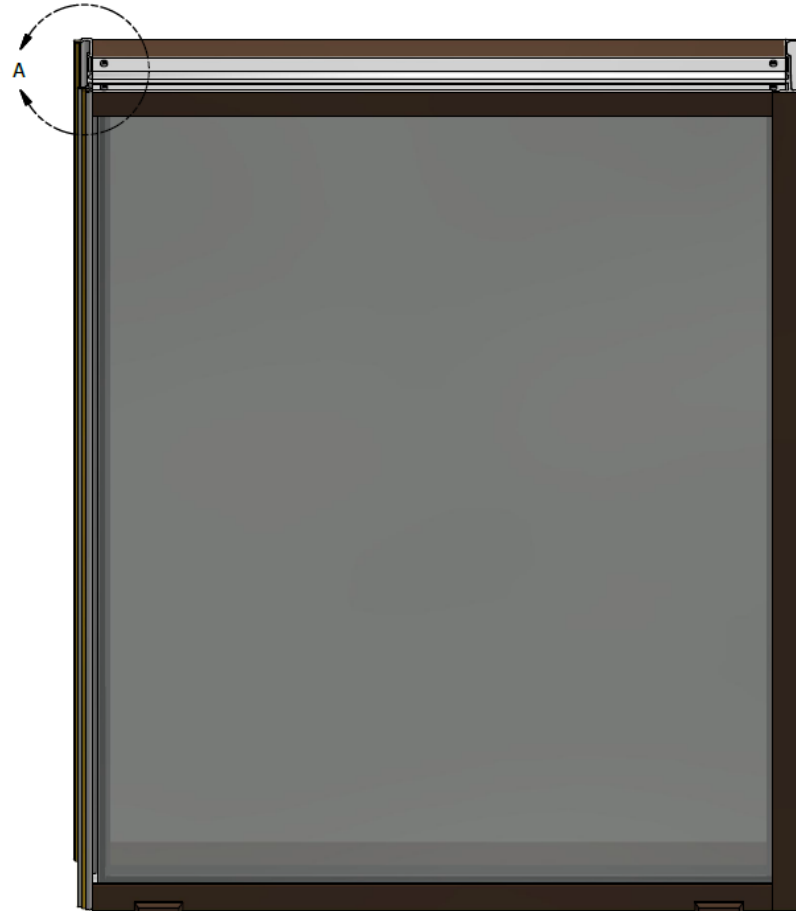
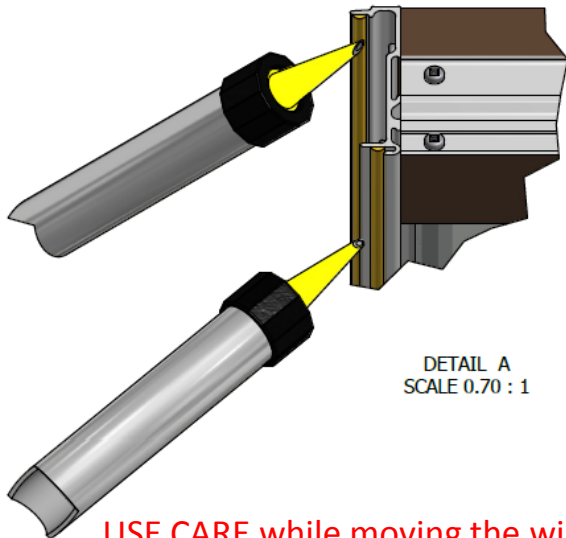
CASCADIA  
WINDOWS & DOORS



# 400 SERIES COUPLING INSTRUCTIONS

CASCADIA  
WINDOWS & DOORS

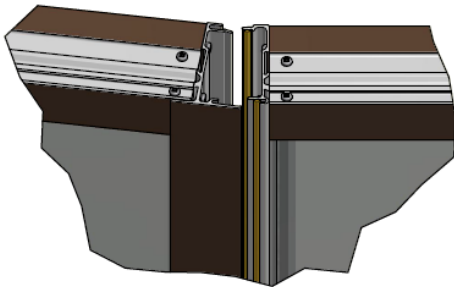
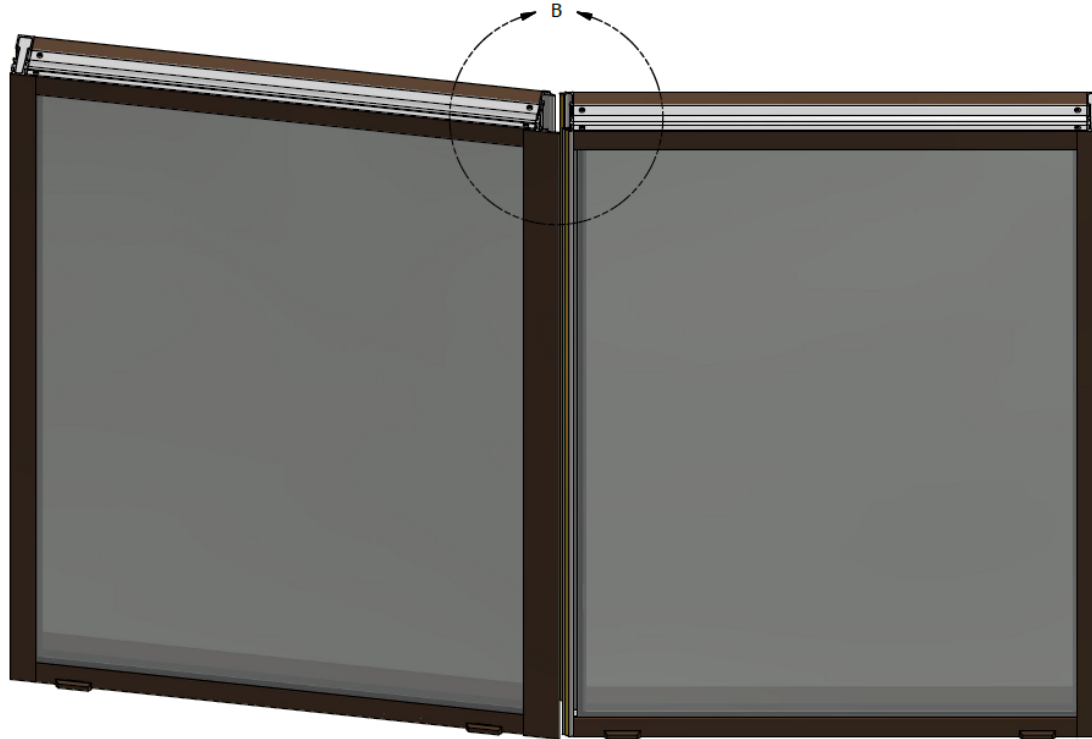
1. Apply color matched DOW 795 (or approved other) as shown. Do not over-apply. 1/8" to the Interior leg, 1/4" bead to the exterior leg



USE CARE while moving the window unit to avoid cracking or breaking of fiberglass frame.  
DO NOT drag or push as damage may occur.  
(Consult Cascadia's installation, handling & storage checklist). Make sure all surfaces are clean and dry.

# 400 SERIES COUPLING INSTRUCTIONS

CASCADIA  
WINDOWS & DOORS

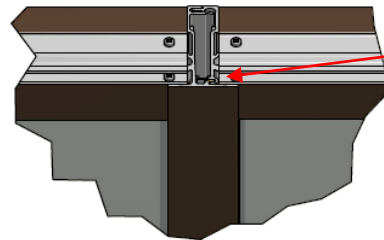
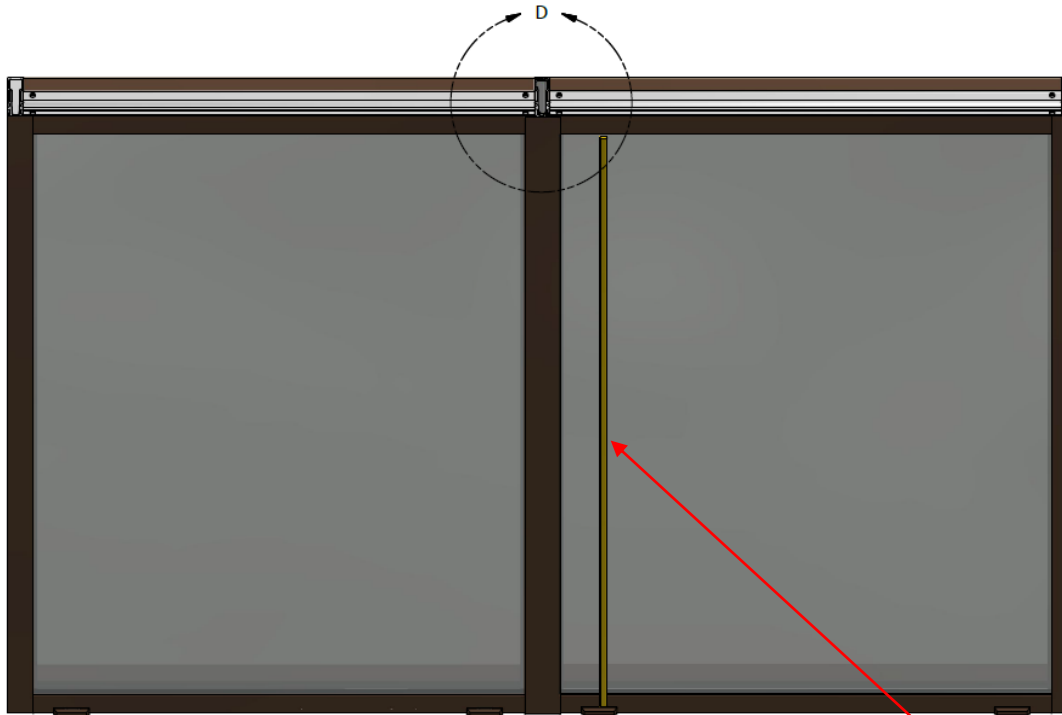


DETAIL B  
SCALE 0.40 : 1

2. When coupling, angle the male coupling about 5 degrees inward.
3. Once connected, straighten the window outward till the exterior coupling engages.

# 400 SERIES COUPLING INSTRUCTIONS

CASCADIA  
WINDOWS & DOORS

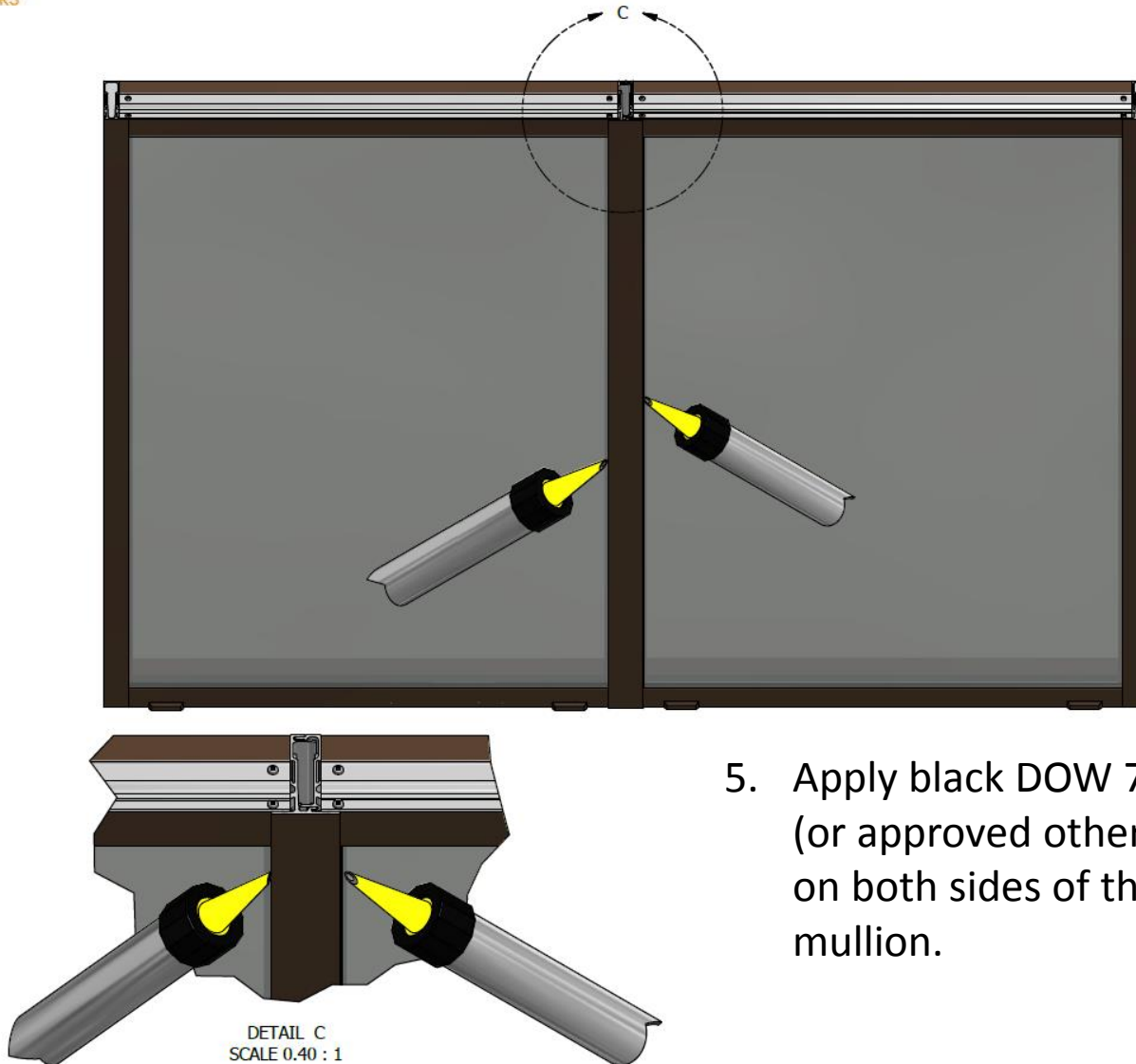


DETAIL D  
SCALE 0.40 : 1

4. Insert 3/8" soft type polyethylene foam (backer rod) into gap between glass & frame at exterior mull.

# 400 SERIES COUPLING INSTRUCTIONS

CASCADIA  
WINDOWS & DOORS



5. Apply black DOW 795 sealant (or approved other) cap bead on both sides of the coupled mullion.