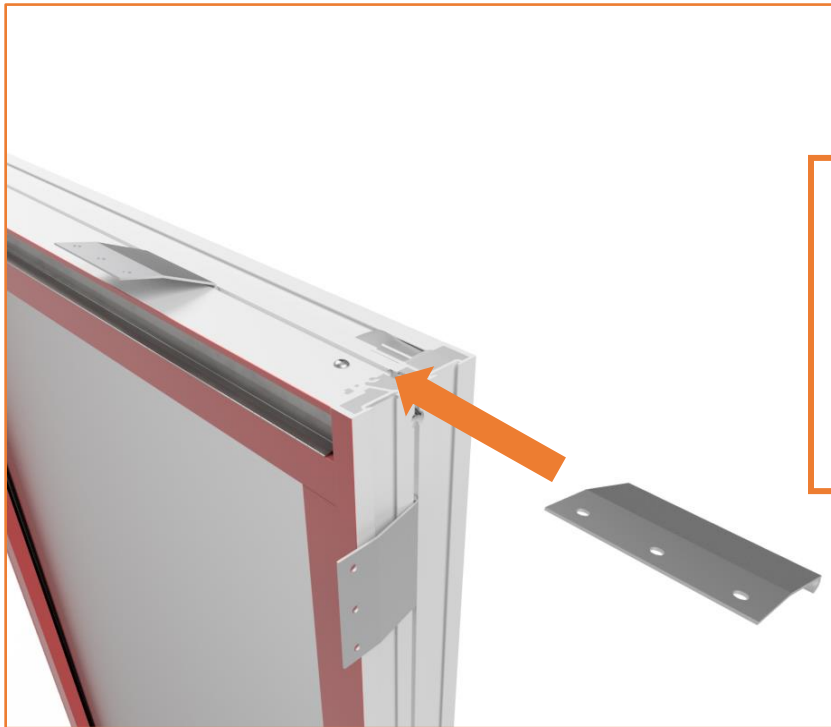




## **Tilt & Slide Door**

### **Site Coupling Guide**

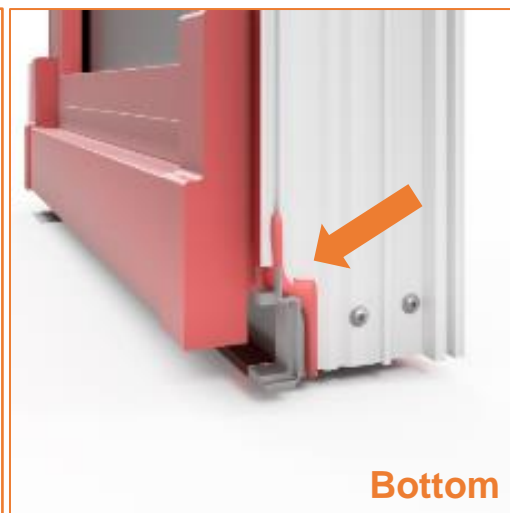
1. Slide in install anchors onto top, bottom, and sides of each frame; at least two per side.



**Note**

Leave room for shims when sliding anchors onto the bottoms of the frames.

2. Apply silicone around the top and bottom shear blocks where the two frames will be coupled together.



3. Apply silicone on the interior and exterior H-Bars provided as shown below.



4. Slide the two frames together with H-Bars attached.



**Note**

Clean out silicone and other debris from coupling channels to ensure a secure clamp when coupling.

5. Turn handle up and take the sash out of the frame carefully.



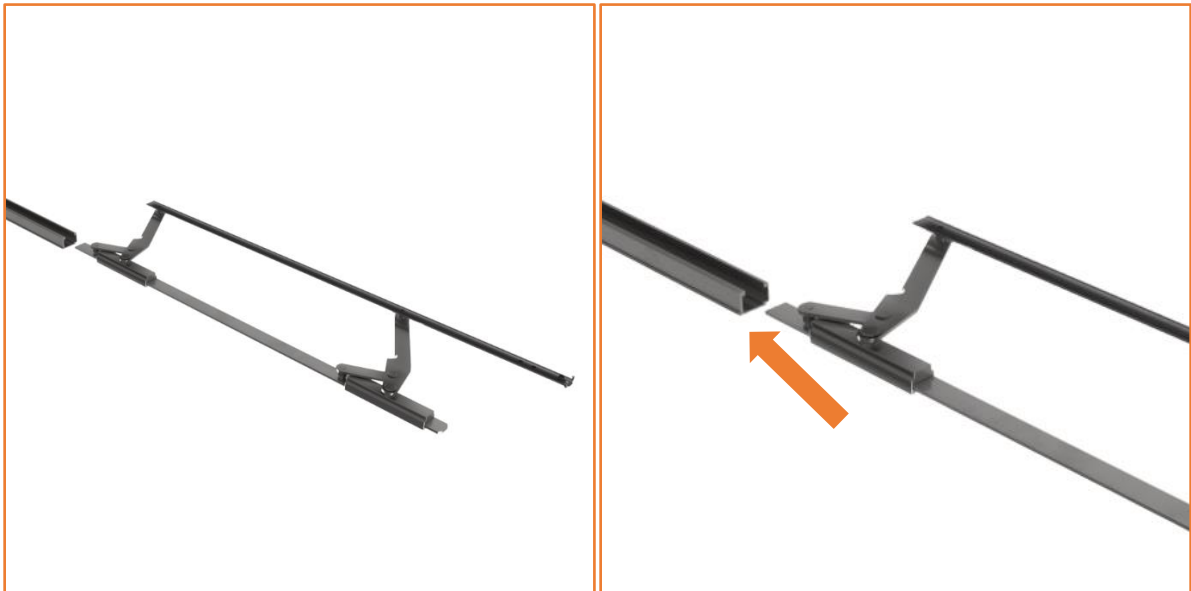
**WARNING!**

Once the handle is turned up, the sash is completely loose and may potentially fall out. Be careful when handling.

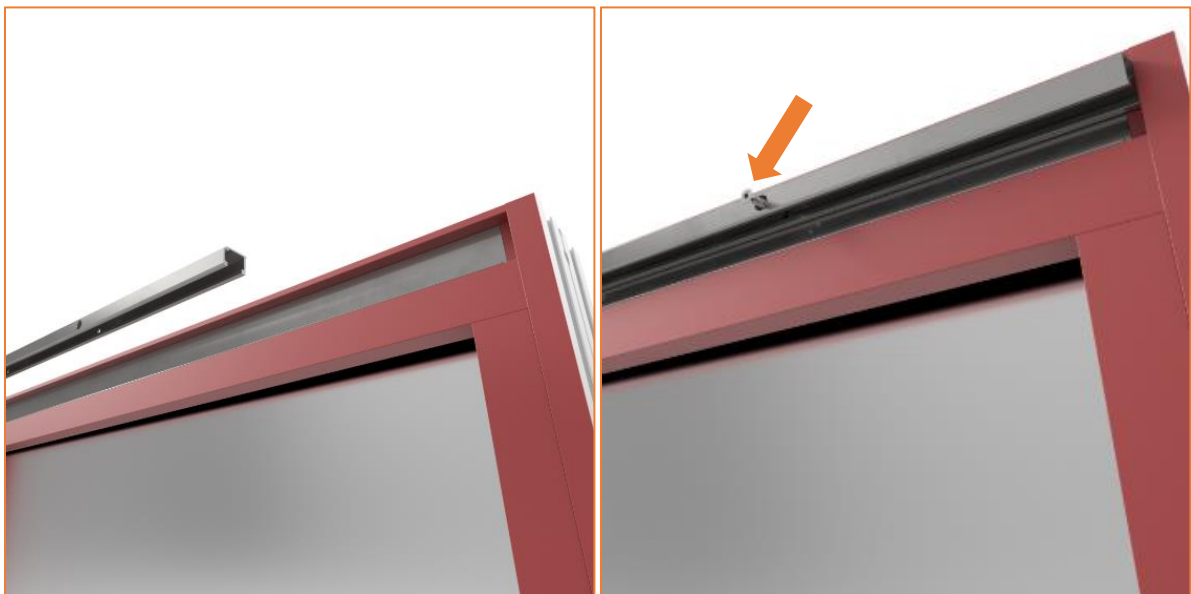
6. Attach the included bottom track with the screws supplied.



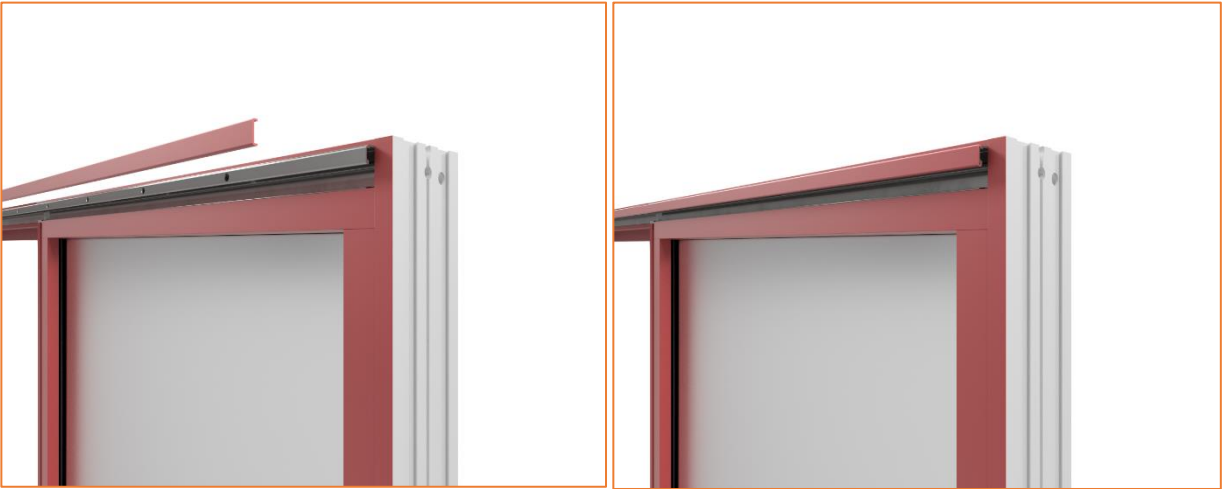
7. Slide the scissor stay into the top track before attaching the top track to the door frame.



8. Attach the included top track with the screws supplied.



9. Snap on the included top track cover top the top track.



10. Tilt the sash back in by placing the bottom bogies on the bottom track at an angle, then tilting the sash upward once bogies are secure on the track.



11. Slide the scissor stay that is already on the top track into the open cavity on the sash, making sure it is touching the sash, until a click is heard.



12. Snap on covers to the ends of the top scissor cover at the top of the sash.

